

FISHKILL AVENUE SEWER AND WATER MAIN REPLACEMENT

BEACON BID NO. 2025-007
CITY OF BEACON
DUTCHESS COUNTY, NEW YORK
FEBRUARY 18, 2025
REVISED: APRIL 17, 2025

RECOMMENDED FOR APPROVAL

William J. [Signature]

DUTCHESS COUNTY DEPARTMENT OF HEALTH
APPROVED

DATE 5/5/2025

PROJECT City of Beacon - Fishkill
Ave. Water & Sewer Main
Replacement

[Signature] P.E.
SUPERVISING PUBLIC HEALTH ENGINEER

LANC & TULLY
ENGINEERING AND SURVEYING, P.C.

DUTCHESS COUNTY STANDARD NOTES:

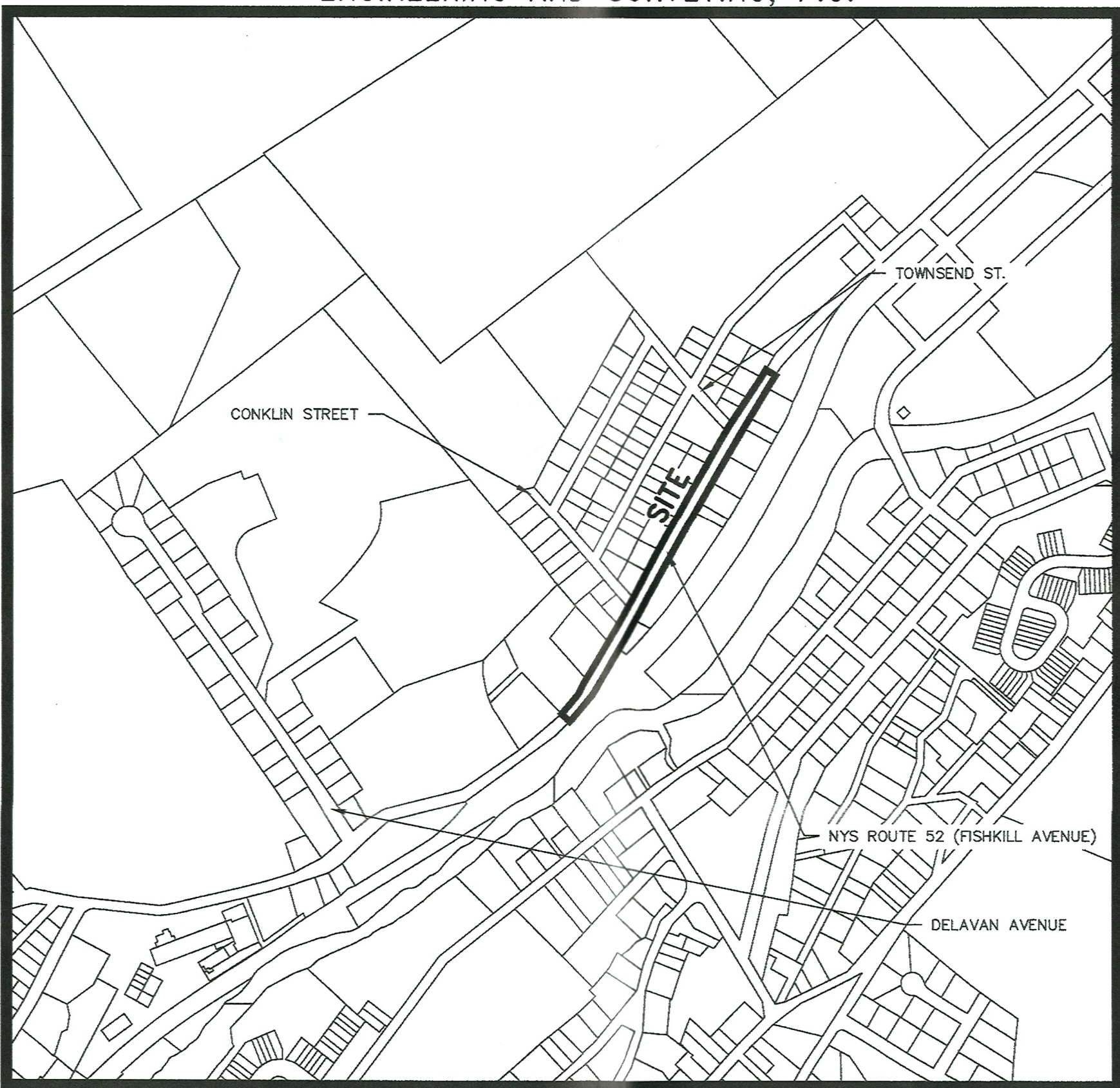
- THE DESIGN, CONSTRUCTION AND INSTALLATION SHALL BE IN ACCORDANCE WITH THIS PLAN AND GENERALLY ACCEPTED STANDARDS IN EFFECT AT THE TIME OF CONSTRUCTION WHICH INCLUDE:
"NEW YORK STATE DESIGN STANDARDS FOR INTERMEDIATE SIZED WASTEWATER TREATMENT SYSTEMS", NYSDEC
"RECOMMENDED STANDARDS FOR SEWAGE TREATMENT WORKS, (TEN STATES)."
"RECOMMENDED STANDARDS FOR WATER WORKS, (TEN STATES)."
"NEW YORK STATE DEPARTMENT OF HEALTH AND DUTCHESS COUNTY ENVIRONMENTAL HEALTH SERVICES DIVISION POLICIES, PROCEDURES AND STANDARDS."
"DUTCHESS COUNTY AND NEW YORK STATE SANITARY CODES."
"DUTCHESS COUNTY ENVIRONMENTAL HEALTH SERVICES DIVISION CERTIFICATE OF APPROVAL LETTER."
 - THIS PLAN IS APPROVED AS MEETING THE APPROPRIATE AND APPLIED TECHNICAL STANDARDS, GUIDELINES, POLICIES AND PROCEDURES FOR ARRANGEMENT OF SEWAGE DISPOSAL AND WATER SUPPLY FACILITIES.
 - UPON COMPLETION OF THE FACILITIES, THE FINISHED WORKS SHALL BE INSPECTED, TESTED, AND CERTIFIED COMPLETE TO THE DC EHSD BY THE NEW YORK STATE REGISTERED DESIGN PROFESSIONAL SUPERVISING CONSTRUCTION. NO PART OF THE FACILITIES SHALL BE PLACED INTO SERVICE UNTIL ACCEPTED BY THE DC EHSD. NEWLY INSTALLED WATER MAINS SHALL BE TESTED IN ACCORDANCE WITH NYSDEC AND TEN STATES STANDARDS AS FOUND IN SECTION 02675 (DISINFECTION OF WATER DISTRIBUTION SYSTEMS) AND SECTION 02709 (TESTING AND INSPECTING WATER LINES) OF THE TECHNICAL SPECIFICATIONS FOR THIS PROJECT.
 - APPROVAL OF ANY PLAN(S) OR AMENDMENT THERETO SHALL BE VALID FOR A PERIOD OF FIVE (5) YEARS FROM THE DATE OF APPROVAL. FOLLOWING THE EXPIRATION OF SAID APPROVAL, THE PLAN(S) SHALL BE RE-SUBMITTED TO THE COMMISSIONER OF HEALTH FOR CONSIDERATION FOR RE-APPROVAL. RE-SUBMISSION OR REVISED SUBMISSION OF PLANS AND/OR ASSOCIATED DOCUMENTS SHALL BE SUBJECT TO COMPLIANCE WITH THE TECHNICAL STANDARDS, GUIDELINES, POLICIES AND PROCEDURES IN EFFECT AT THE TIME OF THE RE-SUBMISSION.
 - NO CELLAR, FOOTING, FLOOR, GARAGE, COOLER OR ROOF DRAINS SHALL BE DISCHARGED INTO THE SEWAGE COLLECTION SYSTEM.
 - ALL BUILDINGS SHALL BE CONSTRUCTED AT AN ELEVATION HIGH ENOUGH TO ENSURE GRAVITY FLOW TO THE SEWAGE COLLECTION SYSTEM.
 - ALL SERVICE LINES ON THIS PLAN ARE ACCESSIBLE FOR INSTALLATION AND REPLACEMENT.
 - ALL SERVICE LINES ARE THE RESPONSIBILITY OF THE OWNER UP TO THE PROPERTY LINE. THE WATER COMPANY SHALL BE RESPONSIBLE FOR ALL VALVES AND PIPES WHICH ARE NOT ON THE OWNER'S PROPERTY.
 - ALL REQUIRED EROSION & SEDIMENT CONTROL AND STORMWATER POLLUTION PREVENTION WATER QUALITY & QUANTITY CONTROL STRUCTURES, PERMANENT AND TEMPORARY, ARE SHOWN ON THE PLANS.
 - THE DC EHSD SHALL BE NOTIFIED SIXTY DAYS PRIOR TO ANY CHANGE IN USE. USE CHANGES MAY REQUIRE REAPPROVAL BY THE DC EHSD.
 - NO BUILDINGS ARE TO BE OCCUPIED AND THE NEW WASTEWATER COLLECTION SYSTEM SHALL NOT BE PLACED INTO SERVICE UNTIL A "CERTIFICATE OF CONSTRUCTION COMPLIANCE" IS ISSUED UNDER SECTION 19.7 OF ARTICLE 19 OF THE DUTCHESS COUNTY SANITARY CODE.
 - NO BUILDINGS ARE TO BE OCCUPIED AND THE NEW WATER SYSTEM SHALL NOT BE PLACED INTO SERVICE, UNTIL A "COMPLETED WORKS APPROVAL" IS ISSUED UNDER SECTION 5-1.22(d) OF PART 5 OF THE NEW YORK STATE SANITARY CODE (16NYCRRS).
- [Signature]* 4-21-2025
AUTHORIZED REPRESENTATIVE OF THE CITY OF BEACON
13. DC DRCH MUST RECEIVE A SIGNED AND SEALED ENGINEER'S CERTIFICATION PRIOR TO THE NEW WATER MAINS BEING PLACED INTO SERVICE.

UTILITY LOCATION NOTES:

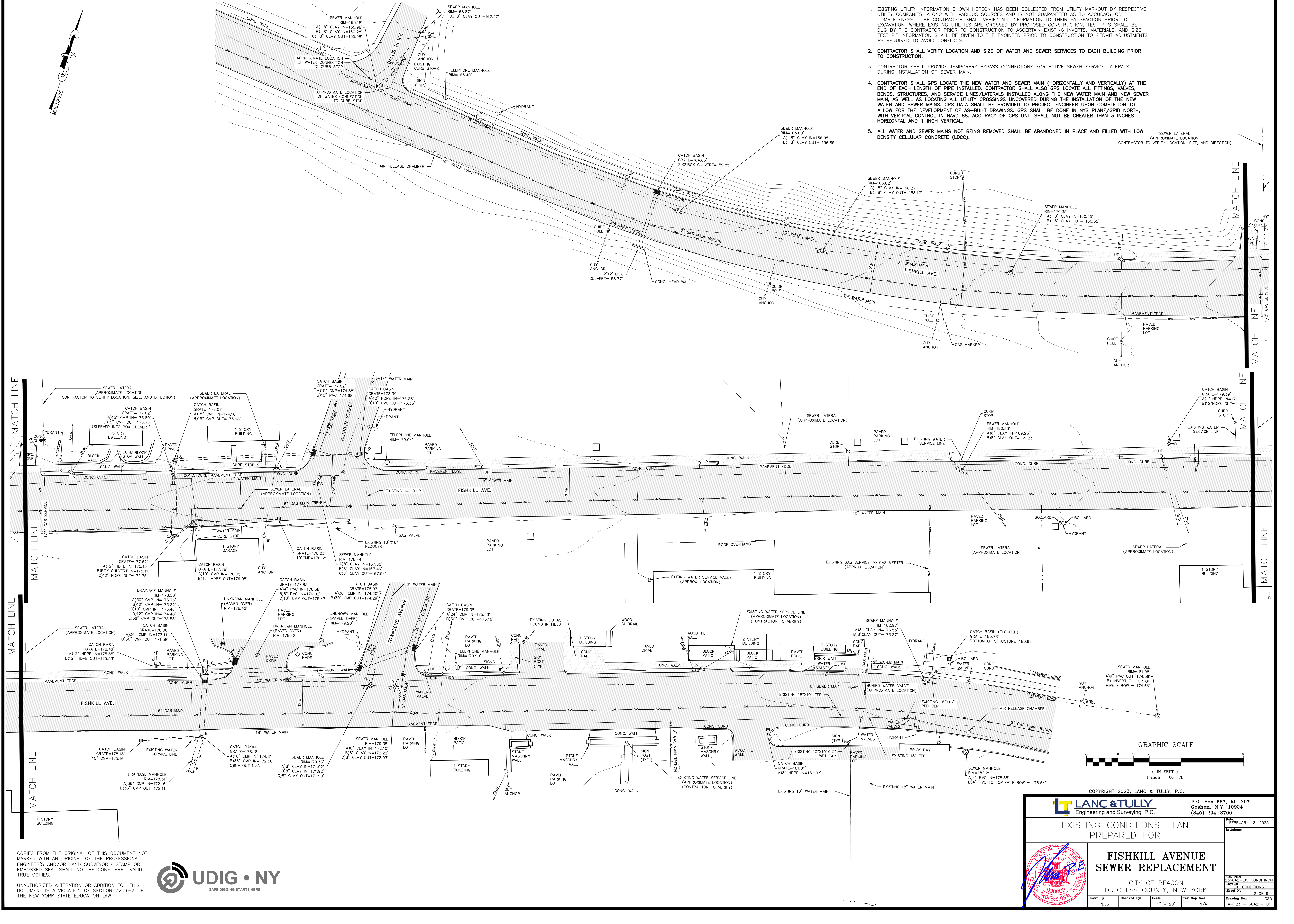
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DRAWING INDEX

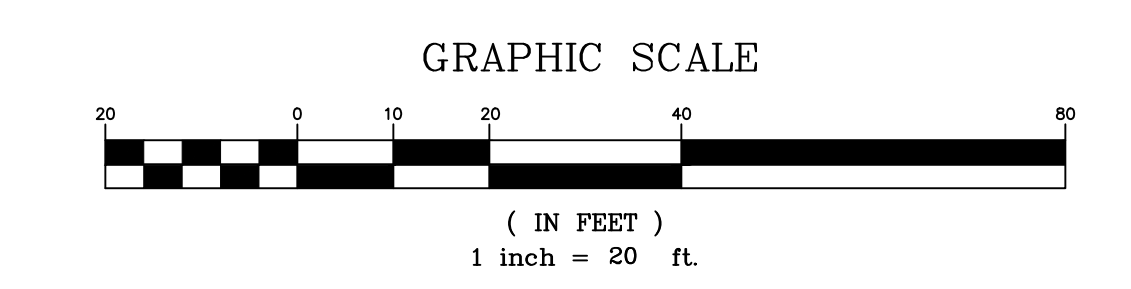
Sheet Number	Sheet Title
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SHEET 2	EX. CONDITIONS
SHEET 3	DEMOLITION PLAN
SHEET 4	PLAN-PROFILE-1
SHEET 5	PLAN-PROFILE-2
SHEET 6	PLAN-PROFILE-3
SHEET 7	CONSTRUCTION DETAILS
SHEET 8	CONSTRUCTION DETAILS (2)
SHEET 9	DISINFECTION NOTES



LOCATION PLAN
SCALE: 1"=500'



1. EXISTING UTILITY INFORMATION SHOWN HEREON HAS BEEN COLLECTED FROM UTILITY MARKOUT BY RESPECTIVE UTILITY COMPANIES, ALONG WITH VARIOUS SOURCES AND IS NOT GUARANTEED AS TO ACCURACY OR COMPLETENESS. THE CONTRACTOR SHALL VERIFY ALL INFORMATION TO THEIR SATISFACTION PRIOR TO EXCAVATION. WHERE EXISTING UTILITIES ARE CROSSED BY PROPOSED CONSTRUCTION, TEST PITS SHALL BE DUG BY THE CONTRACTOR PRIOR TO CONSTRUCTION TO ASCERTAIN EXISTING INVERTS, MATERIALS, AND SIZE. TEST PIT INFORMATION SHALL BE GIVEN TO THE ENGINEER PRIOR TO CONSTRUCTION TO PERMIT ADJUSTMENTS AS REQUIRED TO AVOID CONFLICTS.
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5. ALL WATER AND SEWER MAINS NOT BEING REMOVED SHALL BE ABANDONED IN PLACE AND FILLED WITH LOW DENSITY CELLULAR CONCRETE (LDCC).



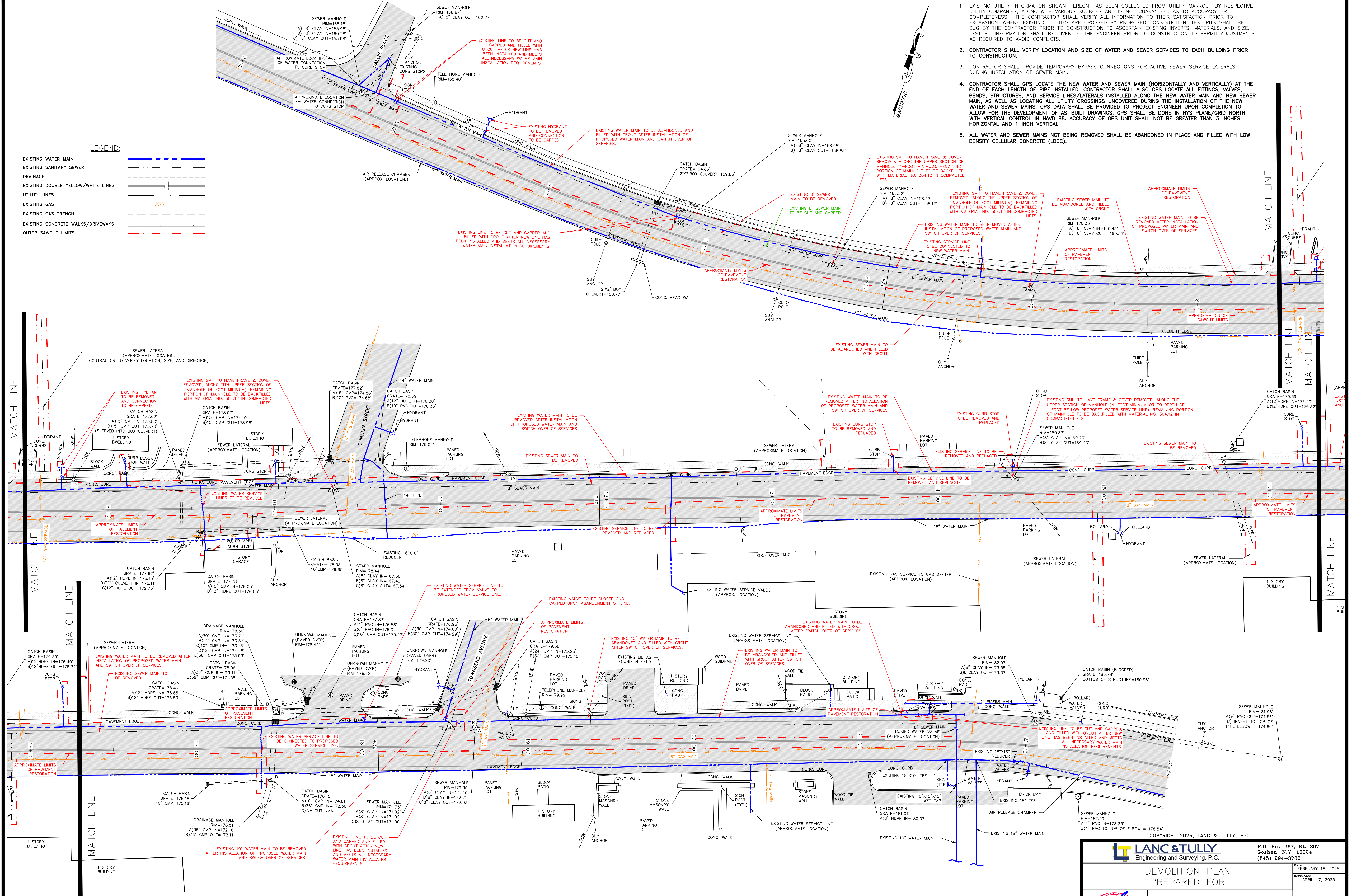
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EXISTING CONDITIONS PLAN PREPARED FOR			
FISHKILL AVENUE SEWER REPLACEMENT		CITY OF BEACON DUTCHESS COUNTY, NEW YORK	
Drawing No.: C307		Date: FEBRUARY 18, 2025	
Scale: 1" = 20'		Sheet No.: 2 OF 9	
Checked By: N/A		Fax Map No.: N/A	

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GRAPHIC SCALE

(IN FEET)

1 inch = 20 ft

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Engineering and Surveying, P.C.

DEMOLITION PLAN PREPARED FOR

FISHKILL AVENUE SEWER REPLACEMENT

CITY OF BEACON DUTCHESS COUNTY, NEW YORK

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DATE: FEBRUARY 18, 2025

REVISION: APRIL 17, 2025

Drawn By: POLS

Checked By:

Scale: 1" = 20'

Task Map No: N/A

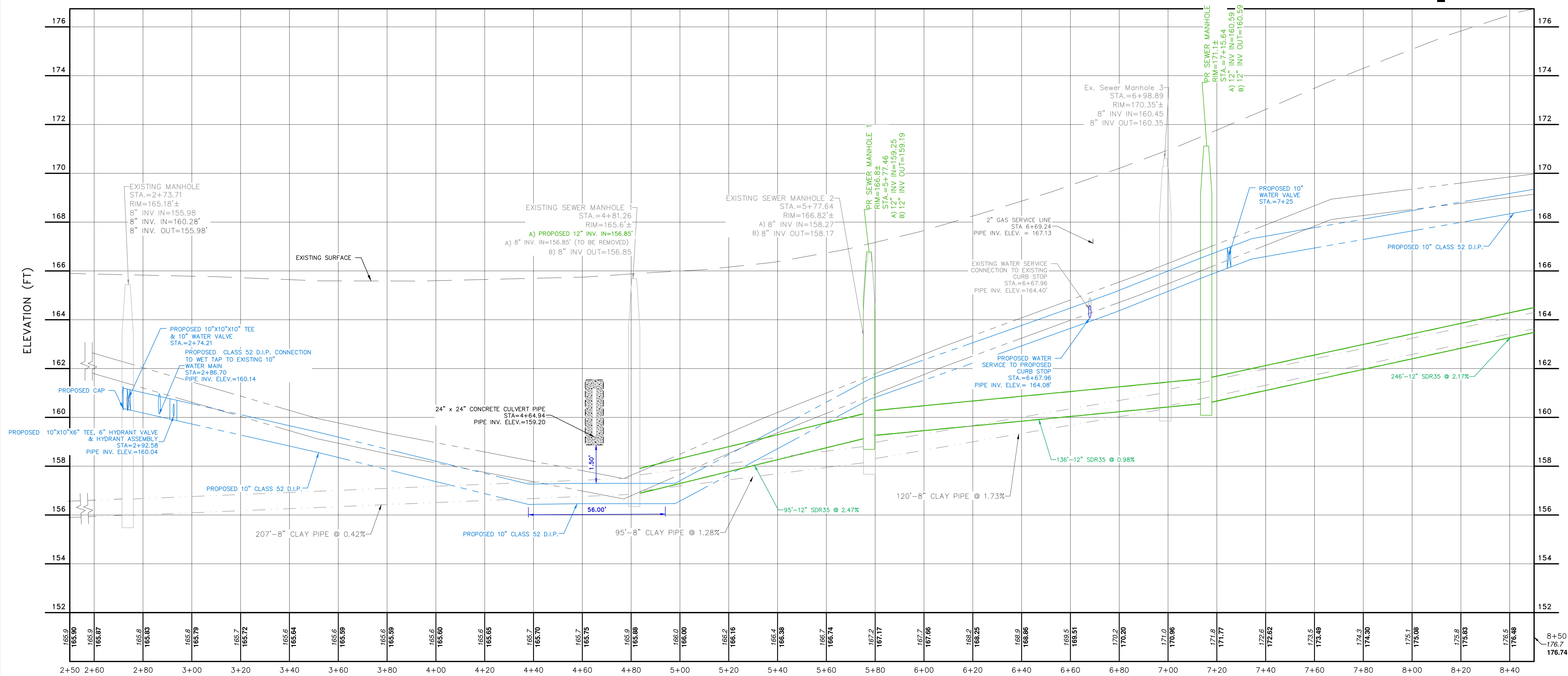
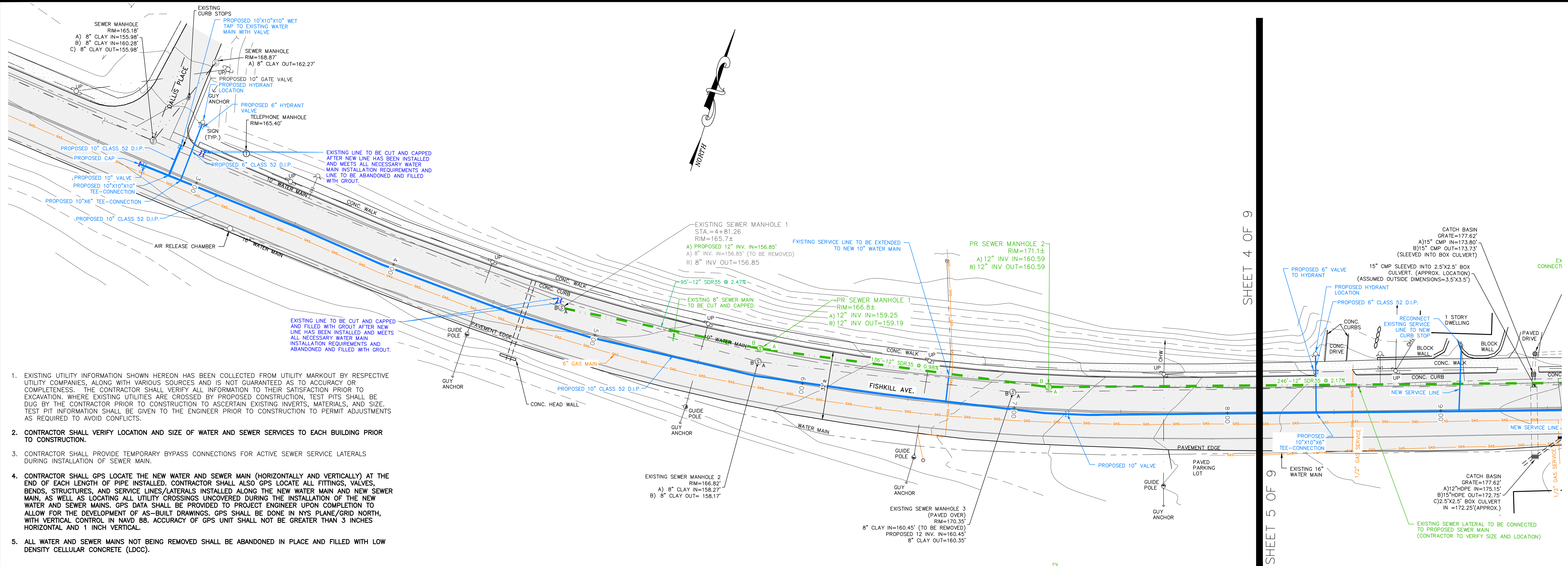
Drawn No: 236642-DEMO PLAN

Revision: DEMOLITION PLAN

Sheet No: 3 OF 9

Drawing No: C307

A- 23 = 6642 - 01



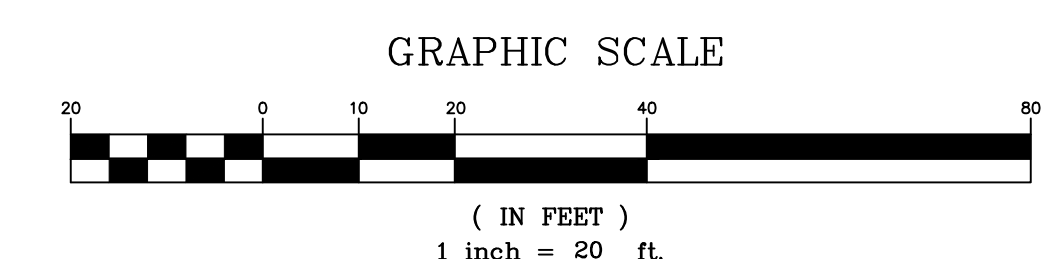
LEGEND:	
EXISTING WATER MAIN	---
EXISTING SANITARY SEWER	---
DRAINAGE	---
EXISTING DOUBLE YELLOW/WHITE LINES	---
UTILITY LINES	---
EXISTING GAS	---
EXISTING CONCRETE WALKS/DRIVEWAYS	---
MAJOR CONTOUR	---
MINOR CONTOUR	---
PROPOSED SANITARY SEWER	---
PROPOSED WATER MAIN	---

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PROPOSED WATER AND SEWER REPLACEMENT
ST 2+50 THRU ST 8+50
SCALE: HORIZONTAL 1"=20'
VERTICAL 1"=2'



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SEWER AND WATER REPLACEMENT PLAN
PREPARED FOR

**FISHKILL AVENUE
SEWER REPLACEMENT**

CITY OF BEACON
DUTCHESS COUNTY, NEW YORK

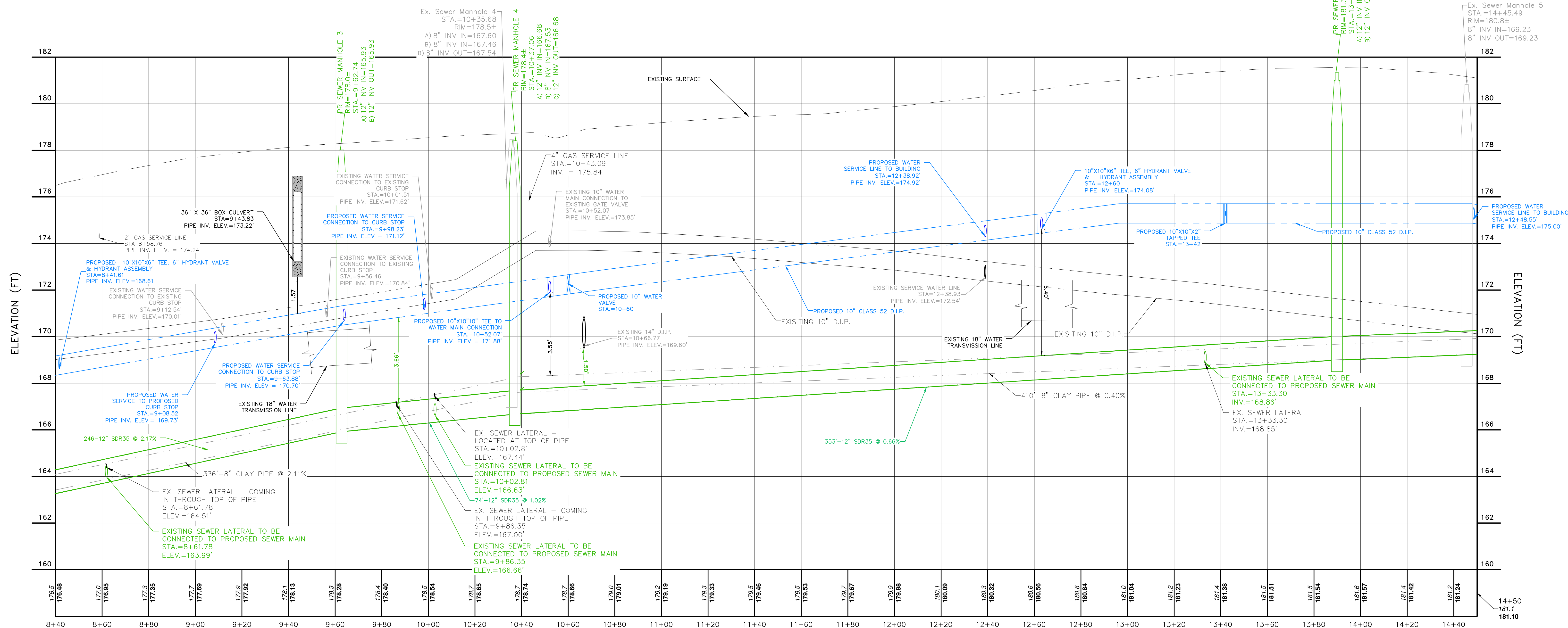
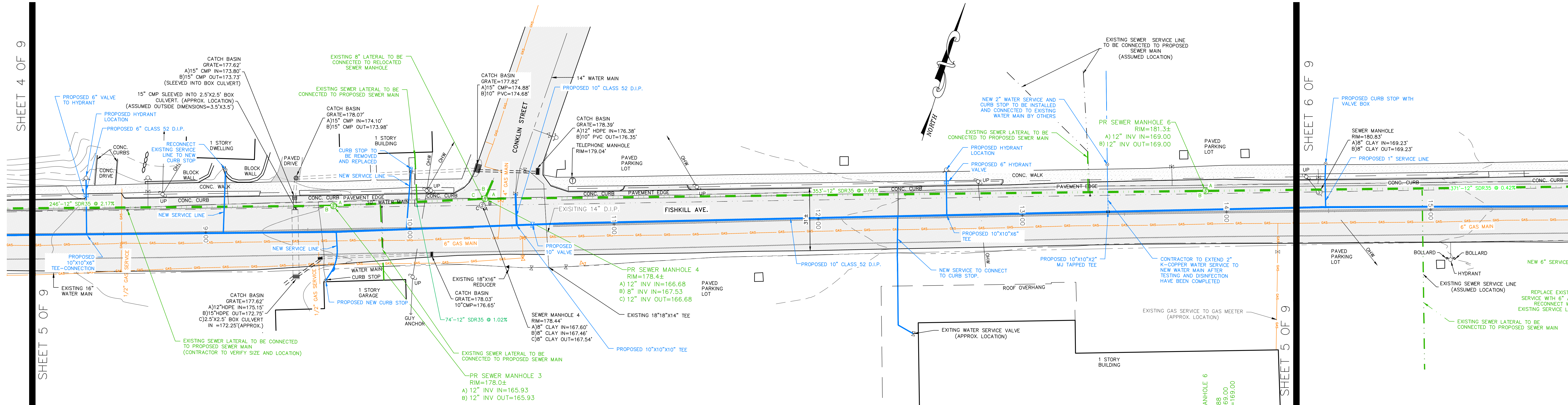
Date: FEBRUARY 18, 2025
Revision: APRIL 17, 2025

CAD File: 23-6642-LAYOUT_BASE
Layout: 23-6642-PROFILE-1
Sheet No: 4 OF 9

Drawing No.: C30
A= 23 - 6642 - 01

Drawn By: PLS
Checked By:
Scale: 1" = 20'
Tax Map No.: N/A

8+50
176.7
176.4



PROPOSED WATER AND SEWER REPLACEMENT (1)
ST 8+40 THRU ST 14+50
SCALE: HORIZONTAL 1"=20'
VERTICAL 1"=2'

LEGEND:

EXISTING WATER MAIN	---
EXISTING SANITARY SEWER	---
DRAINAGE	---
EXISTING DOUBLE YELLOW/WHITE LINES	---
UTILITY LINES	---
EXISTING GAS	---
EXISTING CONCRETE WALKS/DRIVEWAYS	---
MAJOR CONTOUR	---
MINOR CONTOUR	---
PROPOSED SANITARY SEWER	---
PROPOSED WATER MAIN	---

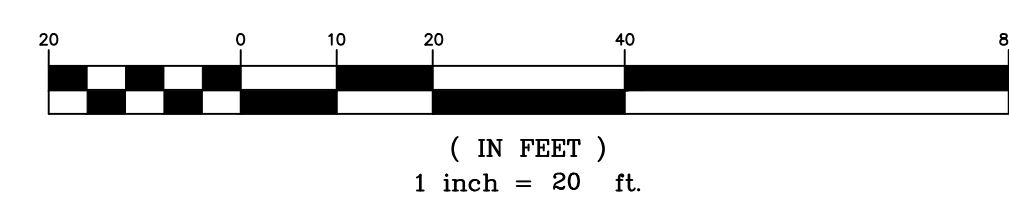
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GRAPHIC SCALE



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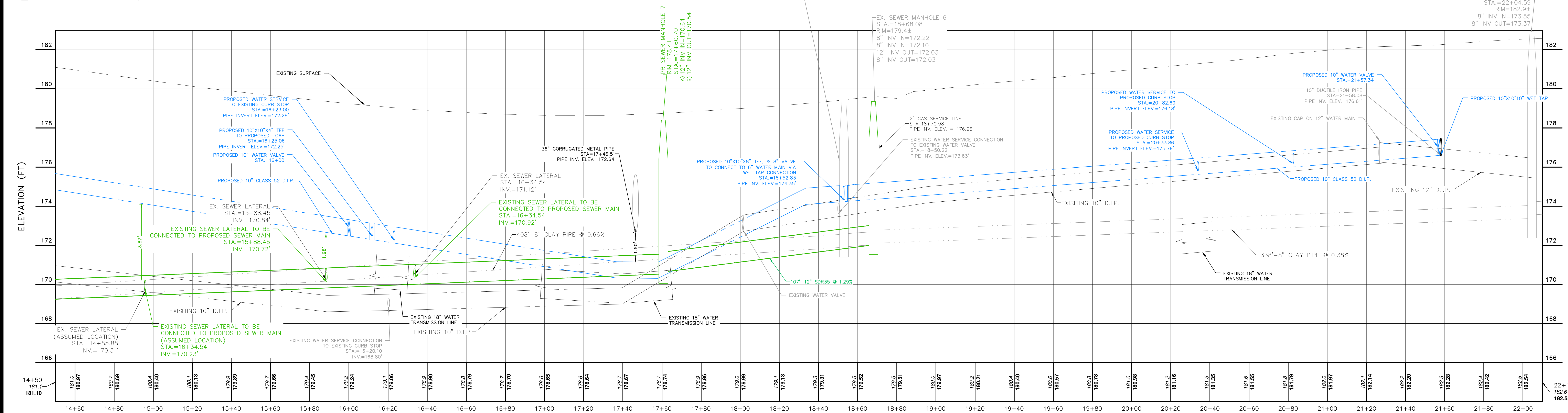
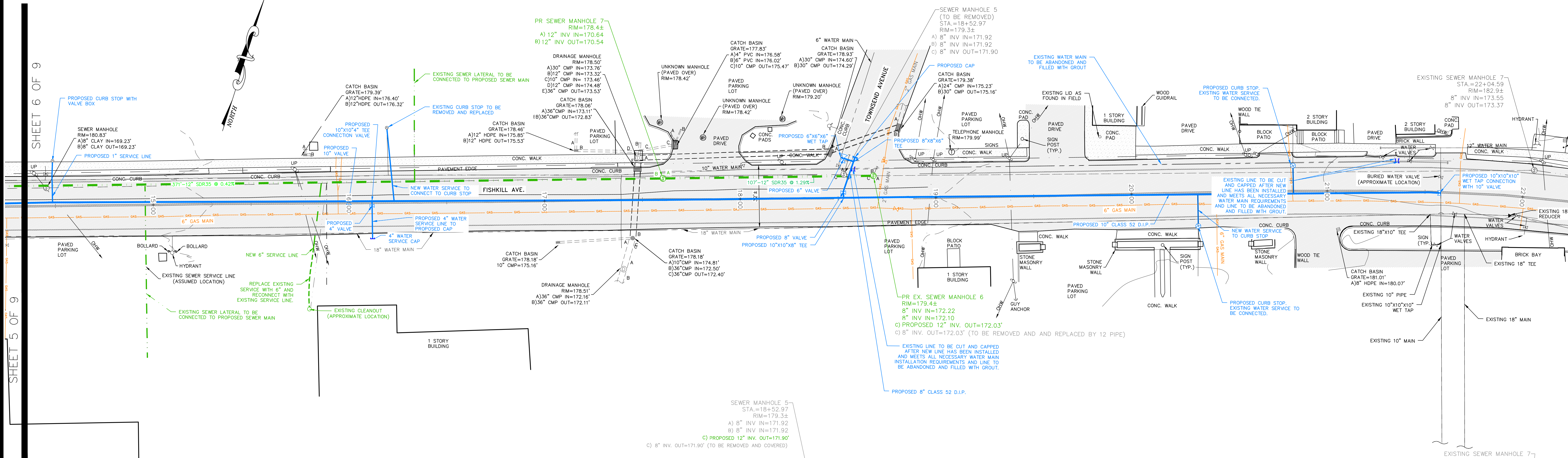
SEWER AND WATER REPLACEMENT PLAN
PREPARED FOR

**FISHKILL AVENUE
SEWER REPLACEMENT**

CITY OF BEACON
DUTCHESS COUNTY, NEW YORK

Drawn By: PLS Checked By: Scale: 1" = 20' Tax Map No.: N/A

Date: FEBRUARY 18, 2025
Revision: APRIL 17, 2025
C3D
A- 23 - 6642 - 01



LEGEND:

- EXISTING WATER MAIN
- EXISTING SANITARY SEWER
- DRAINAGE
- EXISTING DOUBLE YELLOW/WHITE LINES
- UTILITY LINES
- EXISTING GAS
- EXISTING CONCRETE WALKS/DRIVEWAYS
- MAJOR CONTOUR
- MINOR CONTOUR
- PROPOSED SANITARY SEWER
- PROPOSED WATER MAIN

PROPOSED WATER AND SEWER REPLACEMENT (2)
 ST 14+50 THRU ST 22+10
 SCALE: HORIZONTAL 1"=20'
 VERTICAL 1"=2'

GRAPHIC SCALE

(IN FEET)
 1 inch = 20 ft

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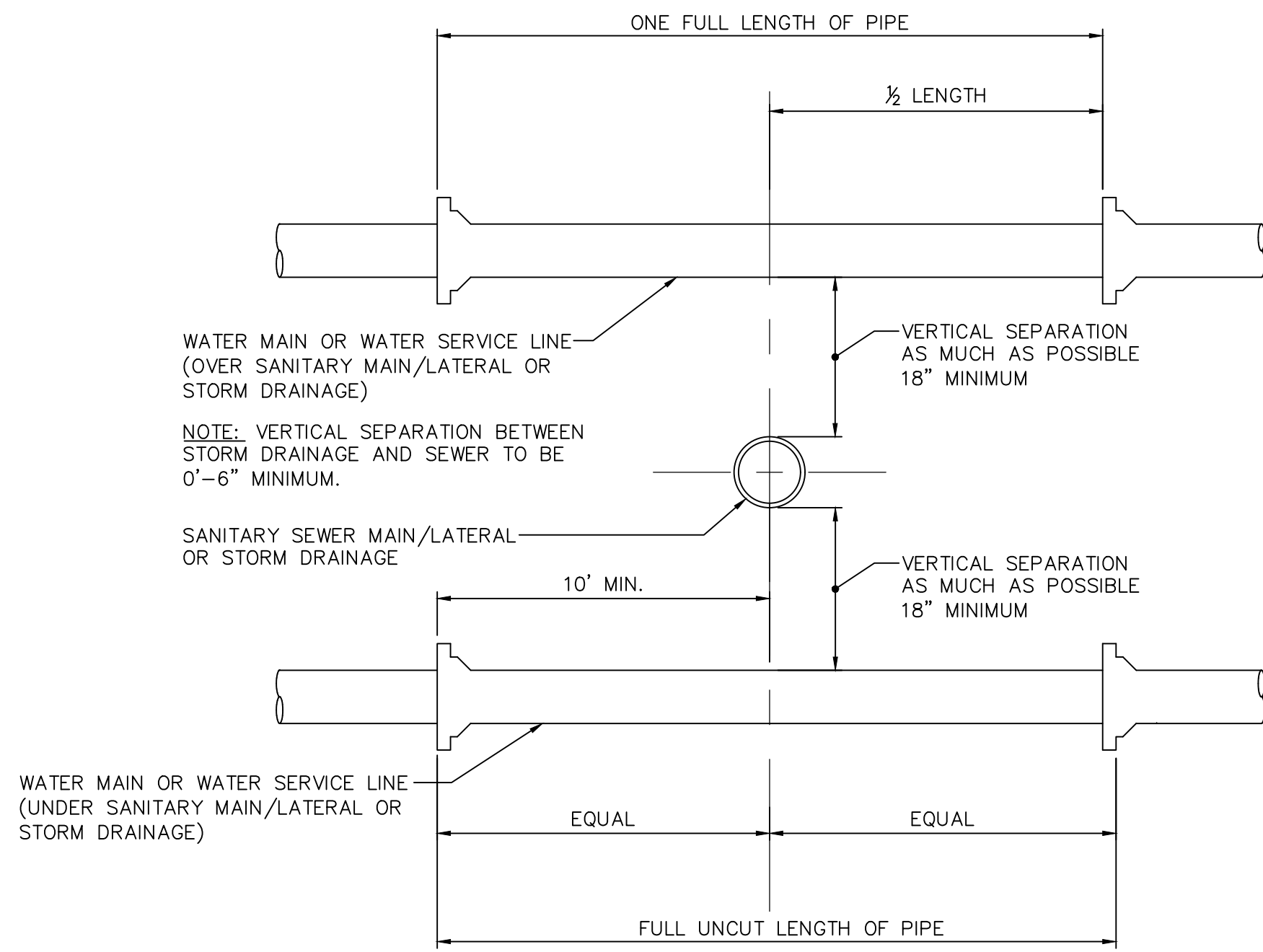
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SEWER REPLACEMENT

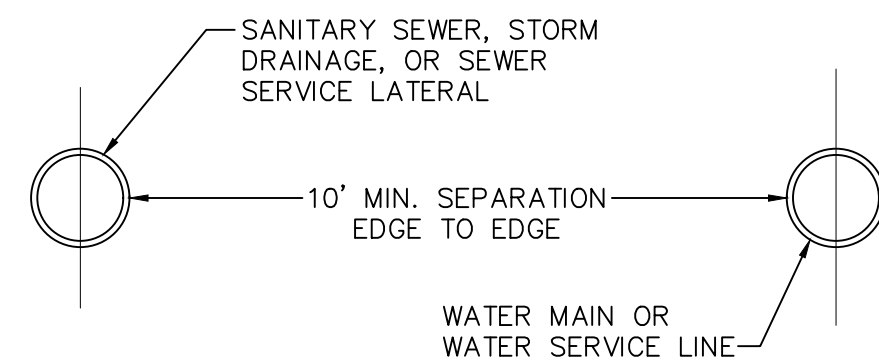
CITY OF BEACON
DUTCHESS COUNTY, NEW YORK

DATE: FEBRUARY 18, 2025
 REVISION: APRIL 17, 2025

CONTRACTOR: [Redacted]
 PROJECT: [Redacted]
 SHEET NO.: 6 OF 9



WATER & SEWER CROSSING DETAIL
NOT TO SCALE

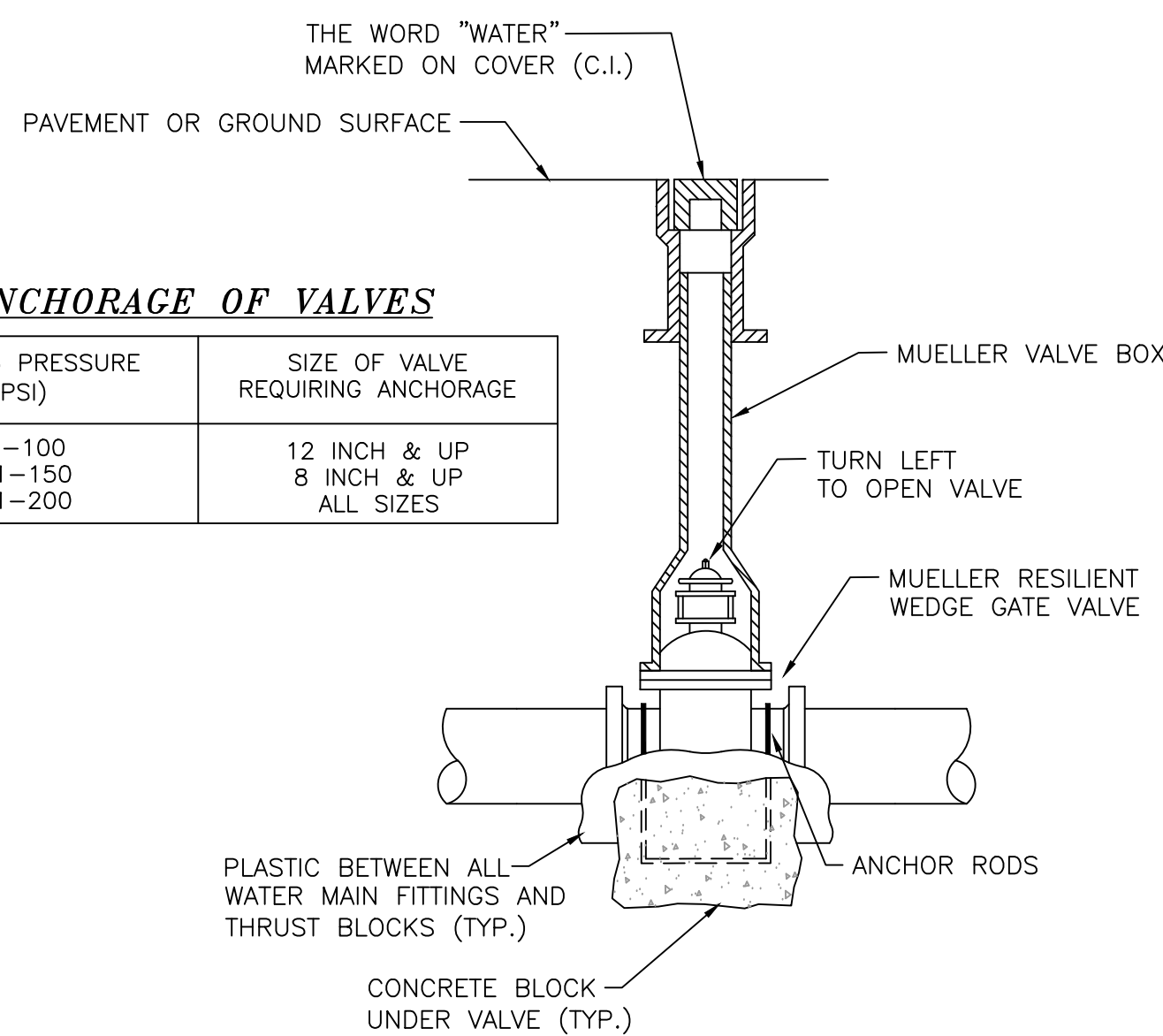


WATER & SEWER HORIZONTAL SEPARATION
NOT TO SCALE

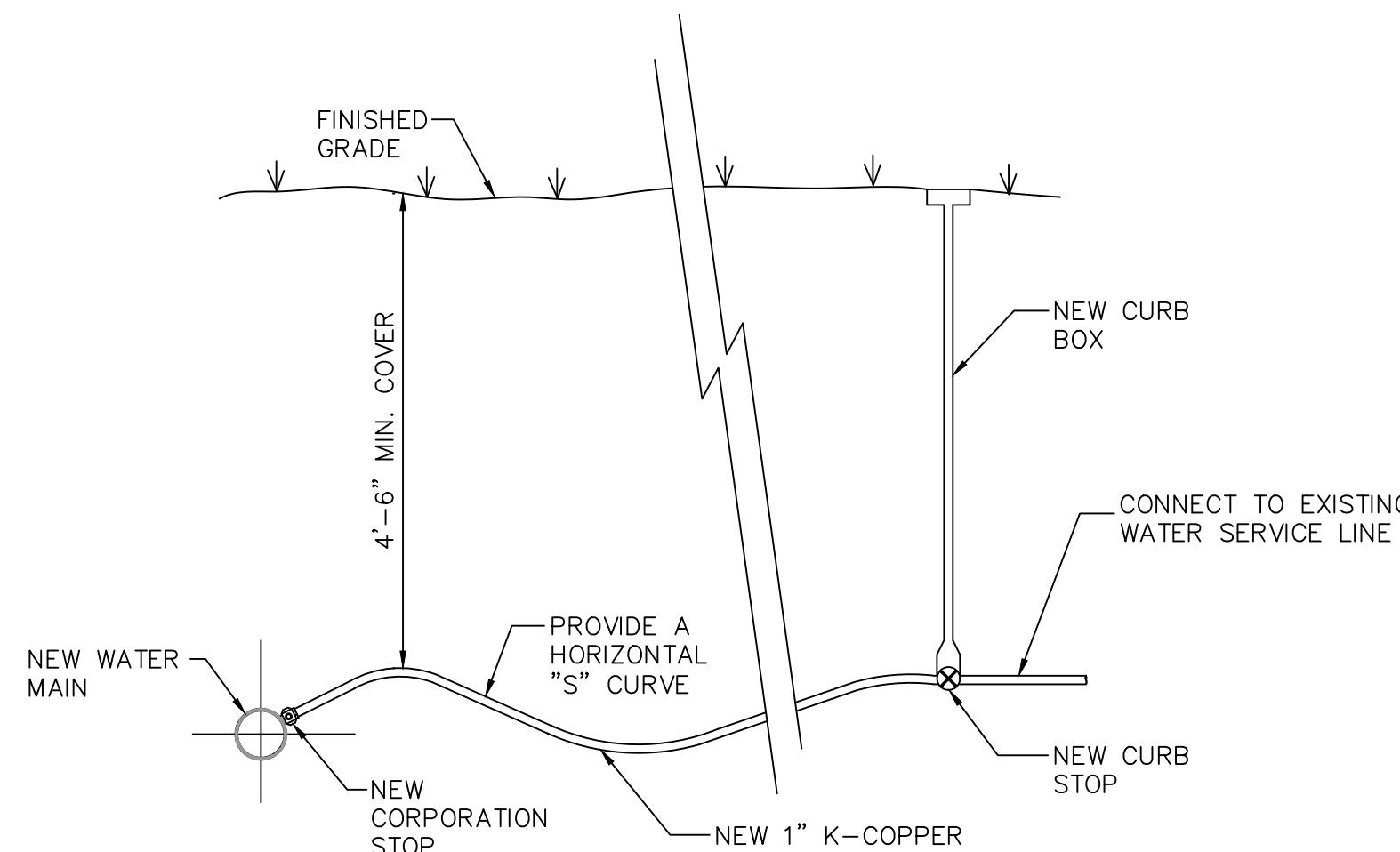
NOTE: THE SEPARATION REQUIREMENT SHALL CONFORM TO CURRENT DUTCHESS COUNTY DEPARTMENT OF HEALTH STATUTES, CODES, RULES, REGULATIONS AND LAWS AS THEY APPLY. ANY DEVIATION FROM THE ABOVE SEPARATION REQUIREMENTS SHALL REQUIRE WRITTEN APPROVAL FROM THE DUTCHESS COUNTY DEPARTMENT OF HEALTH.

ANCHORAGE OF VALVES

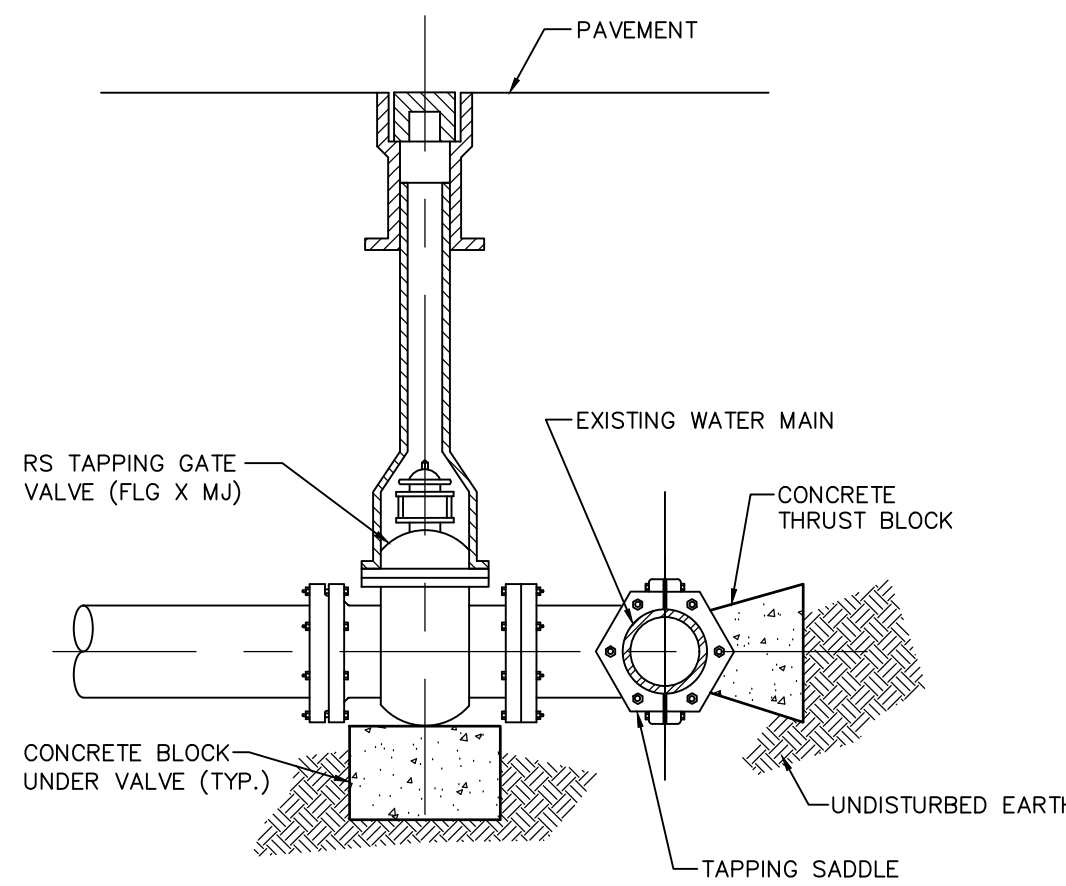
WORKING PRESSURE (PSI)	SIZE OF VALVE REQUIRING ANCHORAGE
50-100	12 INCH & UP
101-150	8 INCH & UP
151-200	ALL SIZES



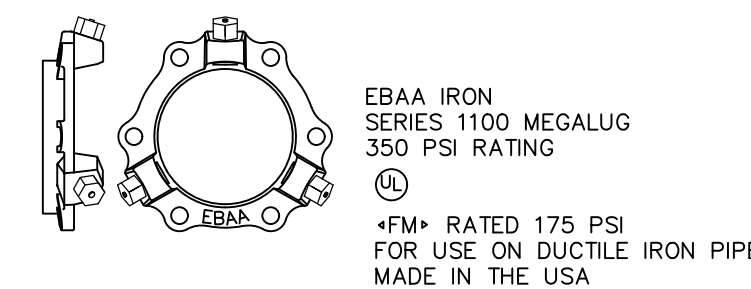
VALVE DETAIL
NOT TO SCALE



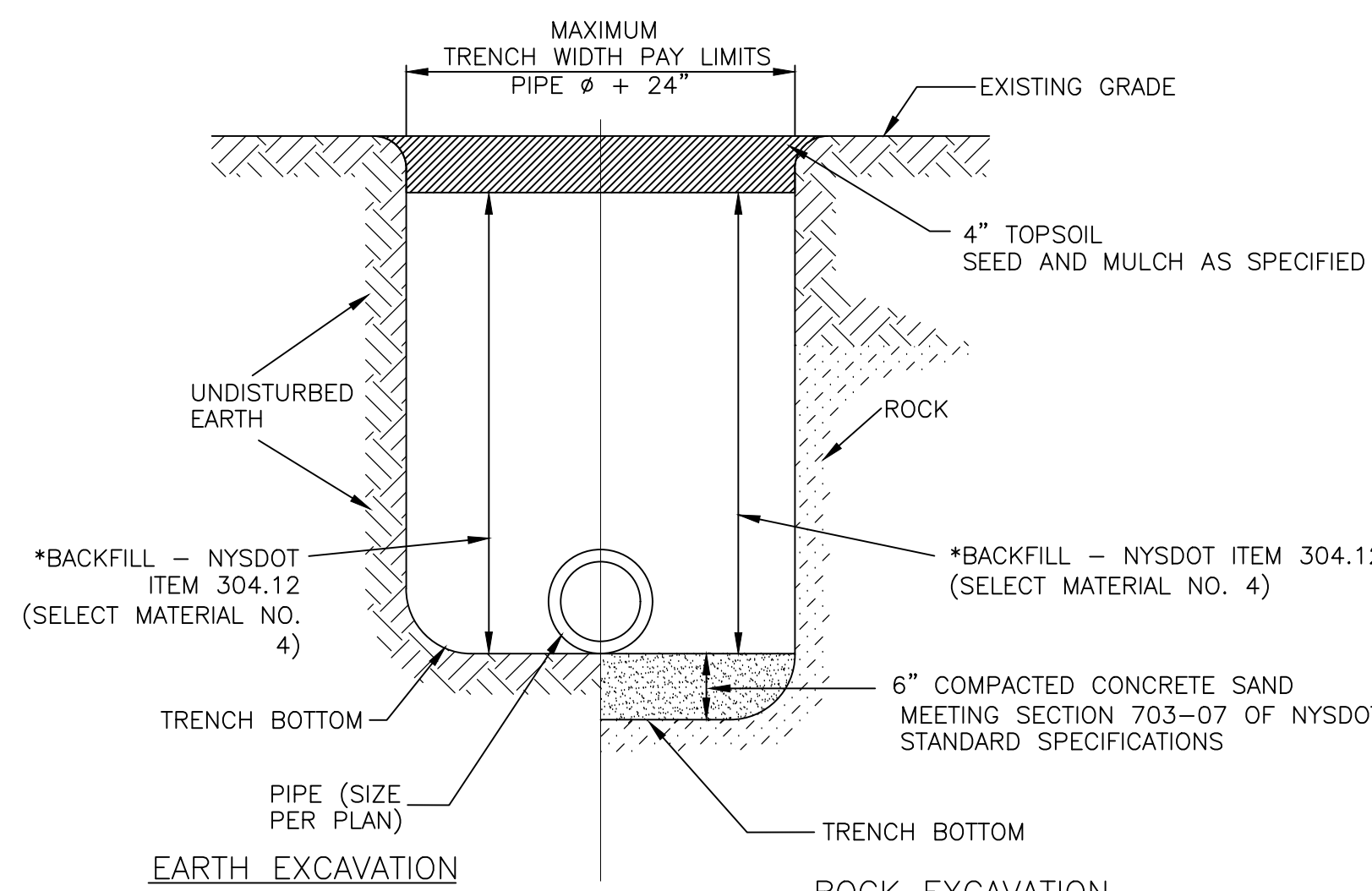
WATER SERVICE DETAIL
NOT TO SCALE



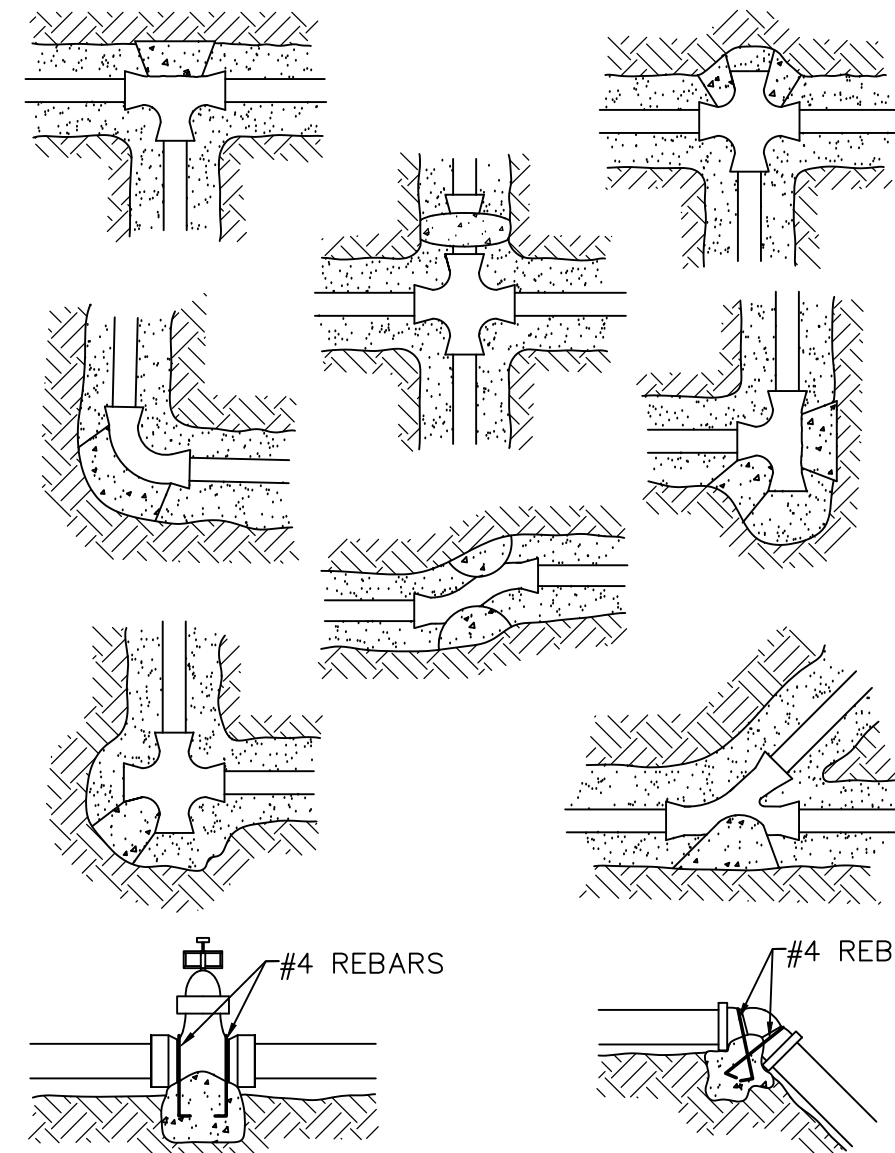
WET TAP DETAIL
NOT TO SCALE



MECHANICAL JOINT RESTRAINT DETAIL
NOT TO SCALE



* BACKFILL TO BE COMPACTED IN 6" LIFTS.
WATER TRENCH CROSS SECTION
NOT TO SCALE



FOR VALVES 12" AND LARGER ANCHOR VALVE AS ABOVE

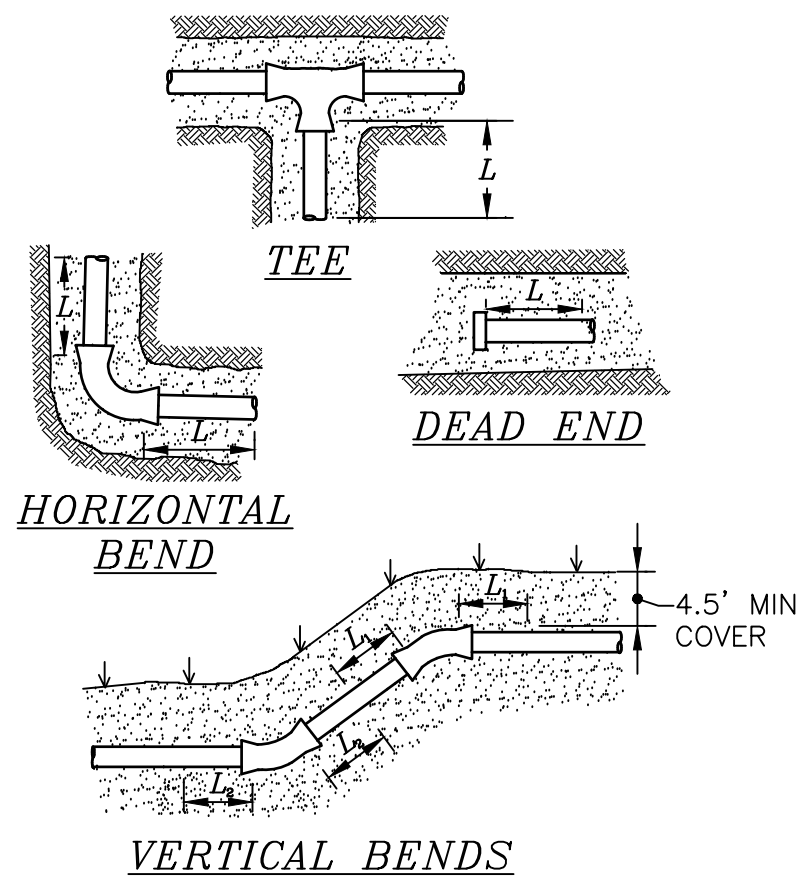
AT VERT. BENDS, ANCHOR TO RESIST OUTWARD THRUSTS

- NOTES:
- KEEP NUTS AND BOLTS FREE OF CONCRETE THROUGH THE USE OF PLASTIC COVERS.
 - ANCHORING OF VALVES AND VERTICAL BENDS SHALL BE DONE WITH #4 REBARS WITH A MINIMUM ENGAGEMENT DEPTH OF 3" INCHES AND 3 INCHES OF THE TERMINUS END OF THE REBAR BEING BENT AT 90° ORIENTATION AS SHOWN.

THRUST BLOCK DETAILS
NOT TO SCALE

NOTE: LENGTH OF RESTRAINED JOINTS BASED UPON:

- 4.5' MINIMUM COVER
- TEST PRESSURE = 150 PSI
- TYPE 5 TRENCH
- 1.5 TO 1 SAFETY FACTOR



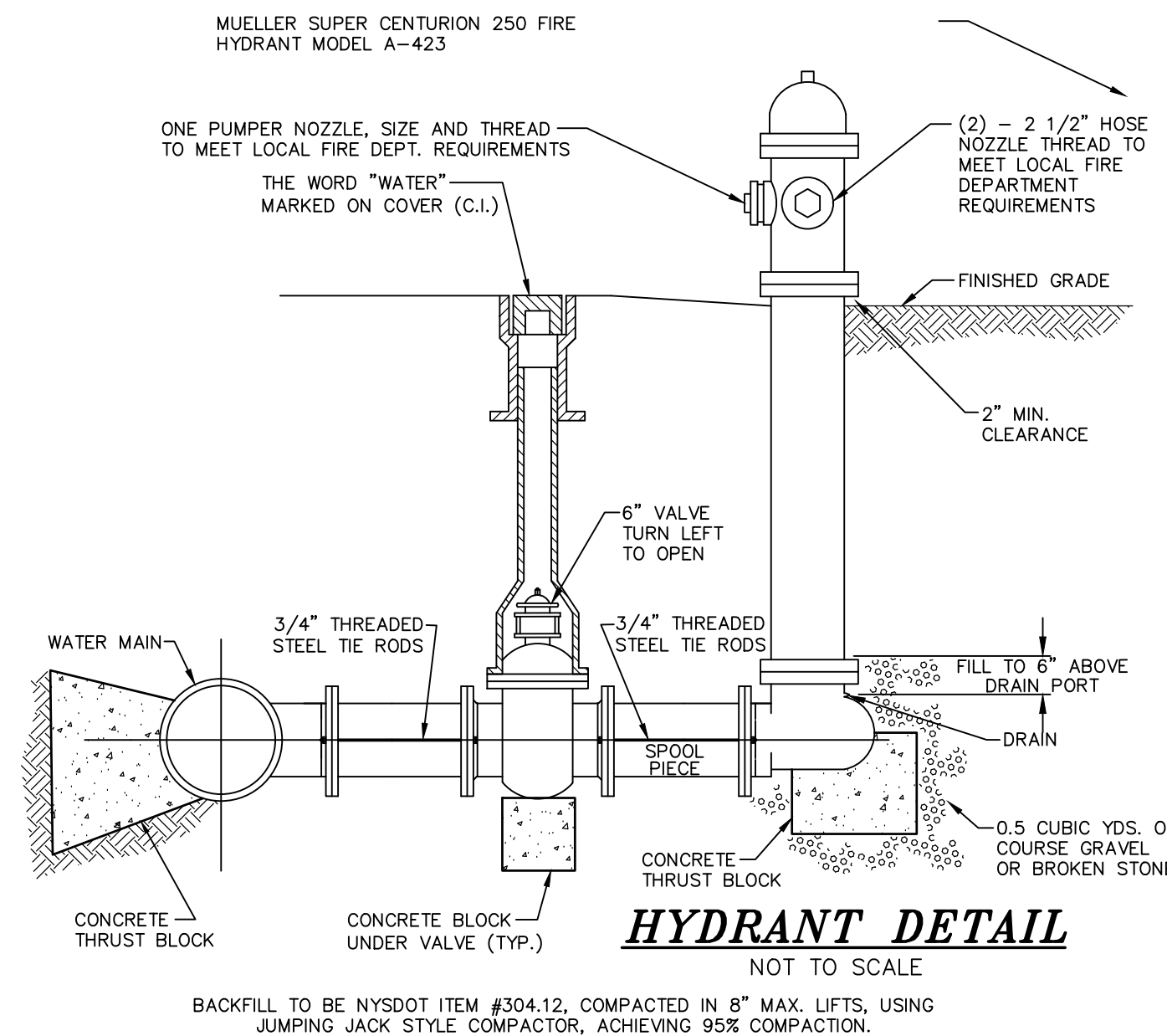
THRUST BLOCK SIZING TABLE					
BEARING AREA OF THRUST BLOCK IN SQUARE FEET					
FITTING	THRUST * (POUNDS)	HARD SHALE	SAND & GRAVEL	SAND	SOFT CLAY
TEES AND DEAD ENDS					
6"	5,700	1	2	3	6
8"	9,870	1	3.5	5	10
10"	16,125	2	5.5	8.5	16.5
12"	22,965	2.5	8	11.5	23
14"	31,155	3.5	10.5	16.0	31.5
16"	40,320	4.5	13.5	20.5	40.5
90° BEND					
6"	8,055	1	3	4	8
8"	13,950	1.5	5	9	14
10"	22,800	2.5	8	11.5	23
12"	32,460	3.5	10.5	16.0	31.5
14"	44,040	4.5	13.5	22.5	44.5
16"	57,015	6	19.5	29	57.5
45° BEND					
6"	4,365	1	1.5	2.5	4.5
8"	7,560	1	2.5	4	8
10"	12,360	1.5	4.5	6.5	12.5
12"	17,580	2	6	9	18
14"	23,865	2.5	8.0	12.0	24
16"	30,885	3.5	10.5	15.5	31
22 1/2° BEND					
6"	2,205	1	1	1.5	2.5
8"	3,825	1	1.5	2	4
10"	6,255	1.5	2	3.5	6.5
12"	8,910	2	3	4.5	9
14"	12,090	2.5	4.5	6.5	12.5
16"	15,645	3.5	5.5	8	16

* THRUST AT 150 PSI OF WATER PRESSURE

RESTRAINED JOINT TABLE		
MINIMUM LENGTH REQUIRED IN L.F.		
FITTING		LENGTH IN L.F. (L)
TEES & DEAD ENDS		
6"		22
8"		29
10"		34
12"		40
14"		46
16"		52
90° BEND		
6"		10
8"		12
10"		15
12"		17
14"		20
16"		22
45° BEND		
6"		4
8"		5
10"		6
12"		7
14"		8
16"		9
22½° BEND		
6"		2
8"		3
10"		3
12"		4
14"		4
16"		5
VERTICAL BENDS		
	L ₁	L ₂
6"	9	4
8"	12	5
10"	14	6
12"	17	7
14"	19	8
16"	22	9

ALL REQUIRED JOINT RESTRAINT SHALL BE MEGALUG RETAINING GLANDS AS MANUFACTURED BY EBAA IRON, OR APPROVED EQUAL.

RESTRAINED JOINT DETAILS
NOT TO SCALE



HYDRANT DETAIL
NOT TO SCALE

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CONSTRUCTION DETAILS - 2

**FISHKILL AVENUE
SEWER REPLACEMENT**

CITY OF BEACON
DUTCHESS COUNTY, NEW YORK

Drawn By: PLS Checked By: Scale: 1" = 20' Tax Map No.: N/A

Date: FEBRUARY 18, 2025
Revision: APRIL 17, 2025

Drawn By: PLS Checked By: Scale: 1" = 20' Tax Map No.: N/A
Drawing No.: C30
A- 23 - 6642 - 01

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EXECUTION FOR TESTING AND INSPECTION OF GRAVITY LINES

3.1. PREPARATION

- 3.1.1. THE PIPE SECTION BEING TESTED SHALL BE ENTIRELY FREE FROM ANY AND ALL DEBRIS, STONES, SAND AND ANY OTHER MATERIALS. WATER USED IN FLUSHING THE LINES SHALL NOT BE DISCHARGED INTO CLEAN SECTIONS OF PIPELINE OR ACTIVE SEWERS, BUT SHALL BE DISCHARGED AS SPECIFIED IN THE APPROPRIATE PARTS OF THE SECTION "DEWATERING," DIVISION 2. DISPOSAL OF DEBRIS AND ALL OTHER MATERIAL SHALL BE IN CONFORMANCE WITH THE REQUIREMENTS OF THE SECTION "WASTE MATERIALS DISPOSAL," DIVISION 1.
- 3.2. FIELD QUALITY CONTROL
- 3.2.1. THE FIRST SECTION OF PIPE (BETWEEN TWO MANHOLES) LAID BY EACH PIPE CREW WILL IMMEDIATELY BE TESTED UPON COMPLETION IN ORDER TO CHECK WORKMANSHIP.
- 3.2.2. LINES SHALL BE VISUALLY INSPECTED FROM MANHOLE TO MANHOLE BY THE ENGINEER. THE CONTRACTOR SHALL FURNISH TWO MEN TO ASSIST THE ENGINEER IN MAKING THE INSPECTION. IT IS A CONDITION OF ACCEPTANCE THAT ALL MANHOLES BE COMPLETE, THE PIPE BE CLEANED, AND ALL LINES BE LAID STRAIGHT FROM MANHOLE TO MANHOLE UNLESS OTHERWISE SHOWN ON THE DRAWINGS. ALL DEFECTS NOTED DURING THIS INSPECTION SHALL BE CORRECTED BY THE CONTRACTOR TO THE SATISFACTION OF THE ENGINEER. AFTER CORRECTION THE LINES SHALL BE REINSPECTED.
- 3.2.3. WHEN THE GRAVITY LINES HAVE BEEN SATISFACTORILY INSPECTED VISUALLY, AN INFILTRATION OR EXFILTRATION TEST SHALL BE PERFORMED.
- 3.2.4. INFILTRATION/EXFILTRATION RATES SHALL BE DETERMINED ON THE MAIN SEWER AND LATERALS AND SHALL BE WITHIN THE ALLOWABLE RATE AS SPECIFIED. ALL WYES, TEES AND OTHER FITTINGS IN THE MAIN SEWER LINE AND LATERALS SHALL BE ADEQUATELY CAPPED OR PLUGGED TO WITHSTAND THE MAXIMUM ANTICIPATED HEAD DURING EXFILTRATION TESTING AND TO PREVENT DEBRIS, GROUNDWATER, ETC., FROM ENTERING DURING INFILTRATION TESTING. ALL CAPS OR PLUGS WHICH "BLOW OUT" OR LEAK SHALL BE REPLACED AS OFTEN AS NECESSARY BY THE CONTRACTOR AT NO ADDITIONAL COST TO THE OWNER UNTIL THE MAIN SEWER PASSES THE INFILTRATION/EXFILTRATION TEST. ALL SEWERS NOT IN COMPLIANCE WITH THESE REQUIREMENTS SHALL BE CORRECTED BY THE CONTRACTOR UNTIL SUCH TIME AS THE RATE CAN BE MET. SUCH CORRECTIONS AS NECESSARY SHALL BE MADE BY THE CONTRACTOR AT NO ADDITIONAL COST TO THE OWNER.
- 3.2.5. WHEN PERFORMING AN INFILTRATION TEST, THE CONTRACTOR SHALL BLOCK OFF A SECTION OF THE SYSTEM NOT EXCEEDING 1000 LINEAR FEET, AND INSTALL A MEASURING DEVICE AT THE DOWNSTREAM END OF THE TEST SECTION. INFILTRATION SHALL NOT EXCEED THE ALLOWABLE AMOUNT SPECIFIED. IF THE ACTUAL INFILTRATION EXCEEDS THE ALLOWABLE INFILTRATION OR IF THERE ARE VISIBLE SIGNS OF INFILTRATION SUCH AS GUSHING OR SPURTING STREAMS, THE CONTRACTOR SHALL EFFECT ALL REPAIRS NECESSARY TO MAKE THE PIPE SUFFICIENTLY WATERTIGHT. THE SECTION SHALL BE RETESTED UNTIL THE RATE OF ALLOWABLE INFILTRATION IS MET.
- 3.2.7. AIR TESTING SHALL BE USED INSTEAD OF THE WATER EXFILTRATION TEST TO MEASURE EXFILTRATION. THE SECTION TO BE TESTED SHALL BE BETWEEN CONSECUTIVE MANHOLES. EACH END OF PIPE, ALL BRANCHES, LATERALS, AND WYES SHALL BE PLUGGED AND SECURELY BRACED. THE PLUG AT EACH END OF PIPE SHALL HAVE PROVISION TO CONNECT AN AIR HOSE. AIR SHALL BE SUPPLIED TO THE SECTION AND MONITORED SO AS NOT TO EXCEED 5.0 PSIG. AN INDEPENDENT AIR GAUGE AND LINE SHALL BE INSTALLED ON THE OPPOSITE PLUG TO THE AIR SUPPLY SUCH THAT THE GAUGE CAN BE READ AT THE GROUND SURFACE. THE AIR PRESSURE SHALL BE MAINTAINED BETWEEN 4.0 AND 3.5 PSIG FOR AT LEAST TWO MINUTES TO ALLOW AIR TEMPERATURE TO COME TO EQUILIBRIUM WITH PIPE WALLS. THE AIR SUPPLY SHALL THEN BE DISCONNECTED AND THE AIR PRESSURE ALLOWED TO DECREASE TO 3.5 PSIG. AT 3.5 PSIG, THE TIME SHALL BE MEASURED FOR THE PRESSURE TO DROP TO 2.5 PSIG. THE FOLLOWING TABLE SHOWS THE ALLOWABLE TIME FOR A LOSS OF 1.0 PSIG AT AN AVERAGE PRESSURE OF 3.0 PSIG.

Pipe Diam. inches	Min. Time, Min:Sec	Length For Min. Time, Ft	Time for Longer Lengths, Sec.	Specification time for Length (L) Shown, min:sec							
				100ft	150ft	200ft	250ft	300ft	350ft	400ft	450ft
4	3:46	597	0.380 L	3:46	3:46	3:46	3:46	3:46	3:46	3:46	3:46
6	5:40	398	0.854 L	5:40	5:40	5:40	5:40	5:40	5:40	5:42	6:24
8	7:34	298	1.320 L	7:34	7:34	7:34	7:34	7:36	8:52	10:08	11:24
10	9:26	239	2.374 L	9:26	9:26	9:26	9:53	11:53	13:51	15:49	17:48
12	11:30	199	3.418 L	11:20	11:20	11:24	14:15	17:05	19:56	22:47	25:38
15	14:10	159	5.342 L	14:10	14:10	17:48	22:15	26:42	31:09	35:36	40:04
18	17:00	133	7.692 L	17:00	19:13	25:38	32:03	38:27	44:52	51:16	57:41
21	19:50	114	10.470 L	19:50	26:10	34:54	43:37	52:21	61:00	69:48	78:31
24	22:40	99	13.674 L	22:47	34:11	45:34	56:58	68:22	79:46	91:10	102:33
27	25:30	88	17.306 L	28:51	43:16	57:41	72:07	86:32	100:57	115:22	129:48
30	28:20	80	21.366 L	35:37	53:25	71:13	89:02	106:50	124:38	142:26	160:15
33	31:10	72	25.852 L	43:05	64:38	86:10	107:43	129:16	150:43	172:21	193:53
36	34:00	66	30.768 L	51:17	76:55	102:34	128:12	153:50	179:29	205:07	230:46

IF THE ACTUAL TIME FOR A LOSS 1.0 PSIG IS LESS THAN THE ALLOWABLE TIME SHOWN IN THE ABOVE TABLE, THE CONTRACTOR SHALL DETERMINE THE SOURCE OF LEAKAGE AND EFFECT ALL REPAIRS NECESSARY TO MAKE THE PIPE SUFFICIENTLY AIRTIGHT. THE SECTION SHALL BE RETESTED UNTIL THE ALLOWABLE TIME IS MET OR EXCEEDED.

- 3.2.8. PIPES INSTALLED AT SLOPES LESS THAN THOSE SHOWN ON THE DRAWINGS SHALL BE REINSTALLED TO THE SLOPES AS SHOWN OR THE CONTRACTOR SHALL PROVIDE A DESIGN REPORT PREPARED AND SEALED BY A PROFESSIONAL ENGINEER SHOWING THE THEORETICAL CAPACITY AND VELOCITY OF THE PIPE "AS INSTALLED" BASED ON TOTAL ENERGY HEAD AND THE PIPE MANUFACTURERS "N" VALUE. THE THEORETICAL "AS INSTALLED" VELOCITIES AND CAPACITIES SHALL BE SUBMITTED TO THE ENGINEER FOR EVALUATION. IF THE "AS INSTALLED" THEORETICAL CAPACITY AND VELOCITY MEET THE DESIGN REQUIREMENTS THE LINE WILL BE ACCEPTABLE.
- 3.2.8.1. IF THE "AS INSTALLED" THEORETICAL CAPACITY AND VELOCITY DO NOT MEET THE DESIGN REQUIREMENTS, THE CONTRACTOR SHALL CONDUCT A FLOW TEST TO DETERMINE THE VELOCITY AND CAPACITY WITH THE PIPE FLOWING ONE HALF FULL. IF THE ACTUAL VELOCITY AND CAPACITY MEET THE DESIGN REQUIREMENT, THE LINE IS ACCEPTABLE, OTHERWISE THE LINE SHALL BE RE-LAID TO THE SLOPE AS SHOWN ON THE DRAWINGS.

EXECUTION FOR TESTING AND INSPECTION OF WATER LINES

3.1. TESTING PROCEDURE

- 3.1.1. THE PIPE, FIRE HYDRANT ASSEMBLIES, AND APPURTENANCES BEING TESTED SHALL BE FLUSHED AND ENTIRELY FREE FROM ANY AND ALL DEBRIS, STONES, SAND AND ANY OTHER MATERIALS. WATER USED IN FLUSHING THE LINES SHALL NOT BE DISCHARGED INTO CLEAN SECTIONS OF PIPELINE OR ACTIVE MAINS, BUT SHALL BE DISPOSED OF AS SPECIFIED IN THE APPROPRIATE PARTS OF THE SECTION "DEWATERING," DIVISION 2. DISPOSAL OF WASTE MATERIALS SHALL BE IN CONFORMANCE WITH THE REQUIREMENTS OF THE SECTION "WASTE MATERIALS DISPOSAL," DIVISION 1.
- 3.1.2. ALL AIR SHALL BE EXPELLED FROM THE SECTION TO BE TESTED BY APPROPRIATE METHODS INCLUDING THE USE OF CORPORATION STOPS AT HIGH POINTS. AFTER ALL THE AIR HAS BEEN EXPELLED THE TEST PRESSURE SHALL BE APPLIED BY MEANS OF A PUMP CONNECTED TO THE PIPE IN A MANNER SATISFACTORY TO THE ENGINEER. **THE PUMP, PIPE CONNECTIONS, AND ALL NECESSARY APPARATUS SHALL BE FURNISHED BY THE CONTRACTOR AT THE CONTRACTOR'S EXPENSE.**
- 3.1.3. THE TEST PRESSURE SHALL BE AT LEAST ONE AND A HALF TIMES THE MAXIMUM WORKING PRESSURE, BASED ON THE ELEVATION OF THE LOWEST POINT OF THE LINE OR SECTION UNDER TEST AND CORRECTED TO THE ELEVATION OF THE TEST GAUGE. HOWEVER, IN NO CASE SHALL THE TEST PRESSURE BE LESS THAN 150 POUNDS PER SQUARE INCH. EACH HYDROSTATIC TEST SHALL BE HELD AT THE TEST PRESSURE FOR A DURATION OF AT LEAST TWO HOURS. ADDITIONAL WATER SHALL BE ADDED AS REQUIRED TO MAINTAIN THE TEST PRESSURE.
- 3.1.4. CONCURRENTLY WITH THE PRESSURE TEST, A LEAKAGE TEST SHALL BE CONDUCTED. LEAKAGE IS DEFINED AS THE QUANTITY OF WATER THAT MUST BE ADDED TO THE PIPE TO MAINTAIN THE TEST PRESSURE. MAXIMUM ALLOWABLE LEAKAGE SHALL BE DETERMINED BY THE FOLLOWING FORMULA:
- SD P

L = 148,000

WHERE:

L = ALLOWABLE LEAKAGE, IN GALS/HOUR

S = LENGTH OF TEST SECTION, IN FEET

D = NOMINAL DIAMETER OF PIPE, IN INCHES

P = AVERAGE TEST PRESSURE DURING TEST, IN PSIG
- 3.1.5. TOLERANCE FOR TEST PRESSURE SHALL BE PLUS OR MINUS 5 PSI.
- 3.1.6. WHERE THE LEAKAGE FOR THE SECTION TESTED IS GREATER THAN THAT ALLOWED, THE CONTRACTOR SHALL LOCATE AND REPAIR THE CAUSE OF THE LEAK AND RETEST THE SECTION UNTIL THE LEAKAGE DOES NOT EXCEED THE ALLOWABLE.

EXECUTION OF DISINFECTION OF WATER DISTRIBUTION SYSTEMS

3.1. PREVENTATIVE MEASURES DURING CONSTRUCTION

- 3.1.1. CAUTION SHALL BE TAKEN TO PROTECT PIPE INTERIORS, FITTINGS AND VALVES AGAINST CONTAMINATION DURING CONSTRUCTION. PIPE DELIVERED FOR CONSTRUCTION SHALL BE STRUNG SO AS TO MINIMIZE ENTRANCE OF FOREIGN MATERIAL.
- 3.1.2. WHEN PIPE LAYING IS NOT IN PROGRESS AS, FOR EXAMPLE, AT THE END OF THE CLOSE OF THE DAY'S WORK, ALL OPENINGS IN THE PIPELINE SHALL BE CLOSED BY WATER TIGHT PLUGS.
- 3.1.3. JOINTS OF ALL PIPE IN THE TRENCH SHALL BE COMPLETED BEFORE WORK IS STOPPED.
- 3.1.4. IF WATER ACCUMULATES IN THE TRENCH, PLUGS SHALL REMAIN IN PLACE UNTIL THE TRENCH IS DRY.
- 3.1.5. IF DIRT THAT, IN THE OPINION OF THE ENGINEER, WILL NOT BE REMOVED BY FLUSHING OPERATIONS ENTERS THE PIPE, THE INTERIOR OF THE PIPE SHALL BE CLEANED AND SWABBED AS NECESSARY WITH A 5% HYPOCHLORITE DISINFECTING SOLUTION.

3.2. DISINFECTION PROCEDURE

- 3.2.1. PRELIMINARY FLUSHING
- 3.2.1.1. THE MAIN SHALL BE FLUSHED PRIOR TO DISINFECTION. THE FLUSHING VELOCITY SHALL NOT BE LESS THAN 3 FEET PER SECOND.
- 3.2.2. FORM OF CHLORINE FOR DISINFECTION
- 3.2.2.1. THE MOST COMMON FORMS OF CHLORINE USED IN DISINFECTING SOLUTIONS ARE LIQUID CHLORINE (GAS AT ATMOSPHERIC PRESSURE), CALCIUM HYPOCHLORITE GRANULES, AND SODIUM HYPOCHLORITE SOLUTION.
- A. LIQUID CHLORINE SHALL BE USED ONLY WHEN SUITABLE EQUIPMENT IS AVAILABLE, AND ONLY UNDER THE DIRECT SUPERVISION OF A PERSON FAMILIAR WITH THE PHYSIOLOGICAL, CHEMICAL AND PHYSICAL PROPERTIES OF THIS ELEMENT, AND WHO IS PROPERLY TRAINED AND EQUIPPED TO HANDLE ANY EMERGENCY THAT MAY ARISE. THE INTRODUCTION OF CHLORINE GAS DIRECTLY FROM THE SUPPLY CYLINDER IS UNSAFE AND SHOULD NOT BE PERMITTED.
- THE PREFERRED EQUIPMENT CONSISTS OF A SOLUTION FEED CHLORINATOR IN COMBINATION WITH A BOOSTER PUMP FOR INGESTING THE CHLORINE GAS/WATER MIXTURE INTO THE MAIN TO BE DISINFECTED. DIRECT FEED CONTAINER CHLORINATORS ARE NOT RECOMMENDED BECAUSE THEIR USE IS LIMITED IN SITUATIONS WHERE WATER PRESSURE IS LOWER THAN THE CHLORINE CYLINDER PRESSURE.
- B. CALCIUM HYPOCHLORITE CONTAINS 70% AVAILABLE CHLORINE BY WEIGHT. IT IS EITHER GRANULAR OR TABULAR IN FORM. TABLETS, 6 AND 9 TO THE OUNCE, ARE DESIGNED TO DISSOLVE SLOWLY IN WATER. CHLORINE SOLUTION IS PREPARED BY DISSOLVING THE GRANULES IN WATER IN A PROPORTION REQUIRED FOR THE DESIRED CONCENTRATION.
- C. SODIUM HYPOCHLORITE IS SUPPLIED IN STRENGTHS FROM 5.25 TO 16 PERCENT AVAILABLE CHLORINE. IT IS PACKAGED IN LIQUID FORM IN GLASS, RUBBER, OR PLASTIC CONTAINERS RANGING IN SIZE FROM ONE QUART BOTTLES TO FIVE GALLON CARBOYS. IT MAY ALSO BE PURCHASED IN BULK FOR DELIVERY BY TANK TRUCK.

THE CHLORINE/WATER SOLUTION IS PREPARED BY ADDING HYPOCHLORITE TO WATER. PRODUCT DETERIORATION MUST BE RECKONED WITH IN COMPUTING THE QUANTITY OF SODIUM HYPOCHLORITE REQUIRED FOR DESIRED CONCENTRATION.

3.1. APPLICATION

- 3.1.1. HYPOCHLORITE SOLUTIONS
- 3.1.1.1. THE HYPOCHLORITE SOLUTIONS SHALL BE APPLIED TO THE WATER MAIN WITH A GASOLINE OR ELECTRICALLY POWERED CHEMICAL FEED PUMP DESIGNED FOR FEEDING THE CHLORINE SOLUTIONS. FOR SMALL APPLICATIONS, THE SOLUTIONS MAY BE FED WITH A HAND PUMP, FOR EXAMPLE, A HYDRAULIC TEST PUMP.
- 3.1.1.2. FEED LINES SHALL BE OF SUCH MATERIAL AND STRENGTH AS TO WITHSTAND SAFELY THE MAXIMUM PRESSURES THAT MAY BE CREATED BY THE PUMPS. ALL CONNECTIONS SHALL BE CHECKED FOR TIGHTNESS BEFORE THE HYPOCHLORITE SOLUTION IS APPLIED TO THE MAIN.
- 3.1.2. METHODS OF CHLORINE APPLICATION
- 3.1.2.1. CONTINUOUS FEED METHOD

THIS METHOD IS SUITABLE FOR GENERAL APPLICATION. WATER FROM THE EXISTING DISTRIBUTION SYSTEM OR OTHER APPROVED SOURCES OF SUPPLY SHALL BE MADE TO FLOW AT A CONSTANT, MEASURED RATE INTO THE NEWLY LAID PIPELINE. AT A POINT NOT MORE THAN 10 FEET DOWNSTREAM FROM THE BEGINNING OF THE NEW MAIN, THE WATER ENTERING THE NEW MAIN SHALL RECEIVE A DOSE OF CHLORINE, ALSO FED AT THE CONSTANT, MEASURED RATE. THE TWO RATES SHALL BE PROPORTIONED SO THAT THE CHLORINE CONCENTRATION IN THE WATER IN THE PIPE IS MAINTAINED AT A MINIMUM OF 25 MG/L AVAILABLE CHLORINE. TO ASSURE THAT THIS CONCENTRATION IS MAINTAINED, THE CHLORINE RESIDUAL SHOULD BE MEASURED AT REGULAR INTERVALS IN ACCORDANCE WITH THE PROCEDURES DESCRIBED IN THE CURRENT EDITION OF STANDARD METHODS OF AWWA M12, SIMPLIFIED FOR WATER EXAMINATION.

TABLE II GIVES THE AMOUNT OF CHLORINE RESIDUAL REQUIRED FOR EACH 100 FT. OF PIPE IN VARIOUS DIAMETERS. SOLUTIONS OF ONE PERCENT CHLORINE MAY BE PREPARED WITH SODIUM HYPOCHLORITE OR CALCIUM HYPOCHLORITE. THE LATTER SOLUTION REQUIRES APPROXIMATELY 1 LB. OF CALCIUM HYPOCHLORITE IN 8.6 GALLONS OF WATER. IF LIQUID LAUNDRY BLEACH WITH 5.25% CL IS USED, THEN 4.25 GALLONS OF WATER IS TO BE MIXED WITH 1 GALLON OF BLEACH TO OBTAIN 1 PERCENT SOLUTION.

TABLE II Chlorine Required to Produce 25 mg/l Concentration in 100 ft. of pipe			
Pipe Size (inch)	Volume of 100-ft. length (gallons)	100 Percent Chlorine (lb.)	1 Percent Chlo- rine Solutions (gal.)
4	65.3	.013	0.16
6	146.5	.030	0.36
8	261.0	.054	0.65
10	408.0	.085	1.02
12	588.7	.120	1.44

NOTE: ALL LINES SMALLER THAN 4" SHALL BE DISINFECTED WITH THE SAME CONCENTRATION USED FOR 4" LINES PER THE NEW YORK STATE DEPARTMENT OF HEALTH.

DURING THE APPLICATION OF THE CHLORINE, VALVES SHALL BE MANIPULATED TO PREVENT THE TREATMENT DOSAGE FROM FLOWING BACK INTO THE LINE SUPPLYING THE WATER. CHLORINE APPLICATION SHALL NOT CEASE UNTIL THE ENTIRE MAIN IS FILLED WITH THE CHLORINE SOLUTION. THE CHLORINATED WATER SHALL BE RETAINED IN THE MAIN FOR AT LEAST 24 HOURS, DURING WHICH TIME ALL VALVES DISCHARGE HOSE CONNECTIONS IN THE SECTION SHALL BE OPERATED IN ORDER TO DISINFECT THE APPURTENANCES. AT THE END OF THIS 24 HOUR PERIOD, THE TREATED WATER SHALL CONTAIN NO LESS THAN 10 MG/L CHLORINE THROUGHOUT THE LENGTH OF THE MAIN.

- 3.0.0.1. SLUG METHOD
- THIS METHOD IS SUITABLE FOR USE WITH MAINS OF LARGE DIAMETER FOR WHICH, BECAUSE OF THE VOLUMES OF WATER INVOLVED, THE CONTINUOUS FEED METHOD IS NOT PRACTICAL.

WATER FROM THE EXISTING DISTRIBUTION SYSTEM OR OTHER APPROVED SOURCE OF SUPPLY SHALL BE MADE TO FLOW AT A CONSTANT, MEASURE RATE INTO THE NEWLY LAID PIPELINE. THE WATER SHALL RECEIVE A DOSE OF CHLORINE, ALSO FED AT A CONSTANT MEASURED RATE. THE TWO RATES SHALL BE PROPORTIONED SO THAT THE CONCENTRATION IN THE WATER ENTERING THE PIPELINE IS MAINTAINED AT NO LESS THAN 100 MG/L. THE CHLORINE SHALL BE APPLIED CONTINUOUSLY AND FOR A SUFFICIENT PERIOD TO DEVELOP A SOLID COLUMN OR "SLUG" OF CHLORINATED WATER THAT WILL AS IT PASSES ALONG THE LINE, EXPOSE ALL INTERIOR SURFACES TO A CONCENTRATION OF AT LEAST 100 MG/L FOR AT LEAST 3 HOURS. THE APPLICATION SHALL BE CHECKED AT A TAP NEAR THE UPSTREAM END OF THE LINE BY CHLORINE RESIDUAL MEASUREMENTS MADE ACCORDING TO THE PROCEDURES DESCRIBED ABOVE.

AS THE CHLORINATED WATER FLOWS PAST TEES AND CROSSES, RELATED VALVES AND DISCHARGE HOSE CONNECTION SHALL BE OPERATED AS TO DISINFECT APPURTENANCES.

- 3.0.0.2. TABLET METHOD
- THE "TABLET METHOD" AS CONTAINED IN AMERICAN WATER WORKS ASSOCIATION STANDARD C_651 IS NOT ACCEPTABLE TO THE NEW YORK STATE DEPARTMENT OF HEALTH AND SHALL NOT BE USED.

3.1. FINAL FLUSHING

- 3.1.1. AFTER THE APPLICABLE RETENTION PERIOD, THE HEAVILY CHLORINATED WATER SHALL BE FLUSHED FROM THE MAIN UNTIL THE CHLORINE CONCENTRATION IN THE WATER LEAVING THE MAIN IS NO HIGHER THAN THAT GENERALLY PREVAILING IN THE SYSTEM, OR LESS THAN 1 MG/L. CHLORINE RESIDUAL DETERMINATION SHALL BE MADE TO ASCERTAIN THAT THE HEAVILY CHLORINATED WATER HAS BEEN REMOVED FROM THE PIPELINE. HEAVILY CHLORINATED WATER SHALL BE DE-CHLORINATED PRIOR DURING FLUSHING, OR SHALL BE FLUSHED INTO A TANKER TRUCK FOR PROPER DISPOSAL. AT NO TIME SHALL HEAVILY CHLORINATED WATER BE DISCHARGED INTO THE STORM OR SANITARY SEWER SYSTEMS.

3.2. BACTERIOLOGICAL TESTS

- 3.2.1. AFTER FINAL FLUSHING AND BEFORE THE NEW WATER MAIN IS PLACED IN SERVICE, TWO CONSECUTIVE SETS OF ACCEPTABLE SAMPLES, TAKEN AT LEAST 24 HOURS APART, SHALL BE COLLECTED EVERY 1,200 FEET AND FROM THE END OF THE LINE, AND AT LEAST ONE SET FROM EACH BRANCH IN THE WATER MAIN. ALL SAMPLES SHALL BE TESTED FOR BACTERIOLOGICAL (CHEMICAL AND PHYSICAL) QUALITY IN ACCORDANCE WITH "STANDARD METHODS FOR THE EXAMINATION OF WATER AND WASTEWATER" AND SHALL SHOW THE ABSENCE OF COLIFORM ORGANISMS; AND, IF REQUIRED, THE PRESENCE OF A CHLORINE RESIDUAL.
- 3.2.2. SAMPLES FOR BACTERIOLOGICAL ANALYSIS SHALL BE COLLECTED IN STERILE BOTTLES TREATED WITH SODIUM THIOSULFATE AS REQUIRED BY "STANDARD METHODS FOR THE EXAMINATION OF WATER AND WASTEWATER". NO HOSE OR HYDRANT SHALL BE USED IN COLLECTION OF SAMPLES. A SUGGESTED SAMPLING TAP CONSISTS OF A STANDARD CORPORATION COCK INSTALLED IN THE MAIN WITH A COPPER TUBE GOOSE-NECK ASSEMBLY. AFTER SAMPLES HAVE BEEN COLLECTED, THE GOOSE-NECK ASSEMBLY MAY BE REMOVED, AND RETAINED FOR FUTURE USE.

3.3. REPETITION OF PROCEDURE

- 3.3.1. IF THE INITIAL DISINFECTION FAILS TO PRODUCE SATISFACTORY SAMPLES, DISINFECTION SHALL BE REPEATED UNTIL SATISFACTORY SAMPLES HAVE BEEN OBTAINED. WHEN THE SAMPLES ARE SATISFACTORY, THE MAIN MAY BE PLACED IN SERVICE.

3.4. PROCEDURE AFTER CUTTING INTO OR REPAIRING EXISTING MAINS

- 3.4.1. THE PROCEDURES OUTLINED IN THIS SECTION APPLY PRIMARILY WHEN MAINS ARE WHOLLY OR PARTIALLY DEWATERED. LEAKS OR BREAKS THAT ARE REPAIRED WITH CLAMPING DEVICES WHILE THE MAINS REMAIN FULL OF WATER UNDER PRESSURE REQUIRE NO DISINFECTION.

3.4.2. TRENCH TREATMENT

- 3.4.2.1. WHEN AN OLD LINE IS OPENED, EITHER BY ACCIDENT OR BY DESIGN, THE EXCAVATION WILL LIKELY BE WET AND BADLY CONTAMINATED FROM NEARBY SEWERS. LIBERAL QUANTITIES OF HYPOCHLORITE APPLIED TO OPEN TRENCH AREAS WILL LESSEN THE DANGER FROM SUCH POLLUTION. TABLETS HAVE THE ADVANTAGE IN SUCH A SITUATION BECAUSE THEY DISSOLVE SLOWLY AND CONTINUE TO RELEASE HYPOCHLORITE AS WATER IS PUMPED FROM THE EXCAVATION.

3.4.3. MAIN DISINFECTION

- 3.4.3.1. SWABBING AND FLUSHING: THE FOLLOWING PROCEDURE IS CONSIDERED AS A MINIMUM THAT MAY BE USED.

- A. SWABBING WITH HYPOCHLORITE SOLUTION: THE INTERIOR OF ALL PIPE AND FITTINGS USED IN MAKING THE REPAIR (PARTICULARLY COUPLINGS AND TAPPING SLEEVES) SHALL BE SWABBED WITH A 1 PERCENT HYPOCHLORITE SOLUTION BEFORE THEY ARE INSTALLED.
- B. FLUSHING: THOROUGH FLUSHING IS THE MOST PRACTICAL MEANS OF REMOVING CONTAMINATION INTRODUCED DURING REPAIRS. IF VALVING AND HYDRANT LOCATIONS PERMIT, FLUSHING FROM BOTH DIRECTIONS IS RECOMMENDED. FLUSHING SHALL BE STARTED AS SOON AS THE REPAIRS ARE COMPLETED AND CONTINUED UNTIL DISCOLORED WATER IS ELIMINATED.

- 3.0.0.1. SLUG METHOD
- WHERE PRACTICABLE, IN ADDITION TO THE PROCEDURES OF SWABBING AND FLUSHING, A SECTION OF MAIN IN WHICH THE BREAK IS LOCATED SHALL BE ISOLATED, ALL SERVICE CONNECTIONS SHUT OFF, AND THE SECTION FLUSHED AND CHLORINATED AS DESCRIBED, EXCEPT THAT THE DOSE MAY BE INCREASED TO AS MUCH AS 300 MG/L, AND THE CONTACT TIME REDUCED TO AS LITTLE AS 5 HOURS. AFTER CHLORINATION, FLUSHING SHALL BE RESUMED AND CONTINUED UNTIL DISCOLORED WATER IS ELIMINATED.



3.7.4. SAMPLING

- 3.0.4.1. BACTERIOLOGICAL SAMPLES SHALL BE TAKEN AFTER REPAIRS TO PROVIDE A RECORD BY WHICH THE EFFECTIVENESS OF THE PROCEDURES USED CAN BE DETERMINED. IF THE DIRECTION OF FLOW IS UNKNOWN, SAMPLES SHALL BE TAKEN ON EACH SIDE OF THE MAIN BREAK.

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